Overview



AS-Interface shaped cable

The actuator-sensor interface – the networking system used for the lowest field area – is characterized by very easy mounting and installation. A new connection method was developed specially for AS-Interface.

The stations are connected using the AS-Interface cable. This two-wire AS-Interface shaped cable has a trapezoidal shape, thus ruling out polarity reversal.

Connection is effected by the insulation piercing method. In other words, male contacts pierce the shaped AS-Interface cable and make reliable contact with the two wires. Cutting to length and stripping are superfluous. Consequently, AS-Interface stations (e.g. I/O modules, intelligent devices) can be connected in the shortest possible time and exchanging devices is quick.

To enable use in the most varied ambient conditions (e.g. in an oily environment), the AS-Interface cable is available in different materials (rubber, TPE, PUR).

For special applications it is also possible to use an unshielded standard round cable H05VV-F 2 \times 1.5 mm² according to AS-i Specification. With AS-Interface, data and energy for the sensors (e.g. proximity switches) and actuators (e.g. indicator lights) are transmitted over the yellow AS-Interface cable.

The black AS-Interface cable must be used for actuators with a 24 V DC supply (e.g. solenoid valves) and a high power requirement.

Suitable for operation in tow chains

The use of the AS-Interface shaped cables with TPE and PUR outer sheath was checked in a tow chain test with the following conditions:

Chain length	m	6
Travel	m	10
Bending radius	mm	75
Travel speed	m/s	4
Acceleration	m/s ²	4
Number of cycles		10 million
Duration of test		approx. 3 years (11 000 cycles per day)

After termination of the 10 million cycles, only slight wear was visible due to the lugs of the tow chain. No damage to the cores and core insulation could be detected.

Note:

When using a tow chain, the cables must be installed in such a way that they are not subject to tensile forces. On no account may the cables be twisted, but they must be routed flat through the tow chain.

Selection and ordering data

